



# FORMECO®

*Distillatori per solventi*  
*Solvent recovery systems*  
*Lösemitteldestillationsanlagen*  
*Distillateurs pour solvants*  
*Destiladores para disolventes*



CE



TÜV  
PRODUCT SERVICE

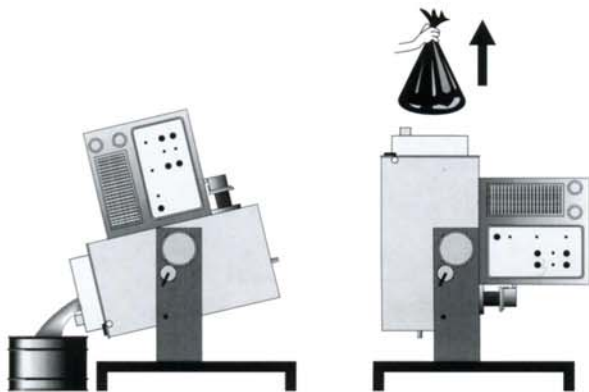
Solvent distillation equipment and distillation equipment for distilling solvents

## PROFESSIONAL DISTATIC

The units of the series D60-120-180 are distillers which allow the recycling and reuse of degreasing and washing solvents.

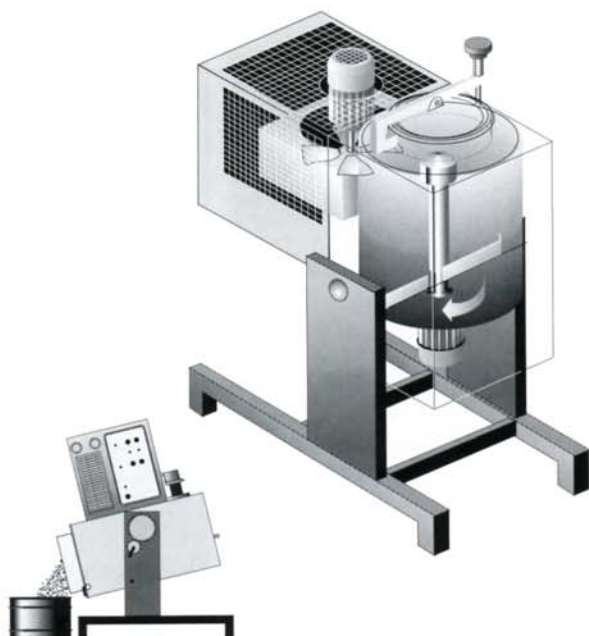
Through a simple distillation process, they separate the contaminants (resins, polymers, pigments, paints, oils, etc.) from the original solvent.

The boiling of the solvent is accomplished by a peripheral heating jacket filled with diathermic oil, heated by an electrical element. The vapours are then conveyed to a condenser cooled by air or water. The condensed solvent is collected in a tank, for its reuse. The contaminants remain as a residue inside a disposable bag, named "Rec Bag", or can be removed by tilting the unit. The characteristics of the distilled solvent are not altered by the distillation process, which can be carried out repeatedly.



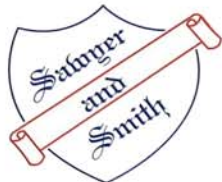
## PROFESSIONAL DYNAMIC

The Dynamic units are equipped with scrapers having adjustable metallic blades which keep the product to be treated constantly in movement allowing maximum extraction of the solvent and concentration of the residues; furthermore they avoid the residues to stick to the boiler walls and bottom. This avoids also multiple interventions and the use of the disposable "Rec Bags". An automatic drying cycle will allow the residues to be extracted at the desired concentration in a solid state, with practically a total separation between solvents and contaminants.



**Sawyer and Smith Corporation**

5412 Homegardner Road  
Castalia, Ohio 44824  
Ph: 419.951.4818  
Fax: 419.951.4822  
sales@distillation.cc  
www.distillation.cc



## ERGONOMICS

These units are developed in a very rational way allowing the greatest of ease of operations for loading and unloading.

Their rugged frame and simple design are a guarantee for durability.

## PROCESS PROGRAMMING

The cycle can be adapted according to the products to be distilled selecting one of the 3 available standard programs :

- Program I :  
The cycle is divided in two stages by means of a timer. Every stage is controlled by different parameters according to the characteristics of the product to be distilled and its contaminants.
- Program II :  
This cycle is used to recover thinners that might degenerate if brought to particular temperature levels, or solvents bearing thermolabile contaminants.
- Program III :  
Other programs are available for specific requirements of the process.

## YIELDS

Technical improvements developed over many years have optimized the heating system increasing the heat by over 20%; furthermore, the development of an exclusive circuit for the diathermic oil, named "Long Life", has doubled the oil life (over than 2000 hours) consequently reducing maintenance interventions. Similar results have been achieved in the condensation, reducing considerably the usage of water for the water cooled systems.

## VACUUM: WHEN AND HOW

All these units can be connected to a vacuum group "V".

The vacuum is suitable for high boiling solvents or for those flammable ones which have a boiling point close to the flash point.

The vacuum consists of a pneumatic vacuum generator fed in continuous by compressed air which allows to operate with a vacuum degree of 80% (-600 mm Hg). A pneumatic vacuostat (optional) reduces the consumption of compressed air. On request, all units can be equipped with different kind of vacuum generators. Vacuum can be automatically connected during every phase of the distillation process.

| PROFESSIONAL UNITS                    |        | 30                            | 60         | 120         | 180         |
|---------------------------------------|--------|-------------------------------|------------|-------------|-------------|
| Distillable solvents                  |        | Flammable + Not Flammable     |            |             |             |
| Construction                          |        | Explosion proof EEx od IIB T2 |            |             |             |
| Boiler discharge                      |        | by tilting                    |            |             |             |
| Vapours condenser                     |        | Air or Water cooled           |            |             |             |
| Total boiler capacity                 | litres | 40                            | 102        | 182         | 375         |
| Useful boiler capacity                | litres | 30                            | 60         | 120         | 180         |
| Programmi automatici di distillazione |        | ---                           | ●          | ●           | ●           |
| Programmi a microprocessore           |        | ---                           | ○          | ○           | ○           |
| <b>PERFORMANCES</b>                   |        |                               |            |             |             |
| Distillation temperature              | °C     | 50 - 180                      | 50 - 180   | 50 - 180    | 50 - 180    |
| Distillate output                     | l/h    | 6 - 8                         | 15 - 25    | 30 - 50     | 45 - 75     |
| Pre-heating time                      | min    | 40                            | 40         | 40          | 40          |
| Distillation cycle time               | hours  | 3 - 4.30                      | 3 - 4.30   | 3 - 4.30    | 3 - 4.30    |
| Residue drying time                   | hours  | 0 - 5                         | 0 - 5      | 0 - 5       | 0 - 5       |
| Connected power                       | kW     | 2.4                           | 4.5        | 9.5         | 15          |
| <b>SERIE Distatic</b>                 |        |                               |            |             |             |
| Maximum solid residues contents       | %      | ---                           | 80         | 80          | 80          |
| Residues discharge by "REC BAG"       |        | ---                           | ●          | ●           | ●           |
| Residues discharge by tilting boiler  |        | ---                           | ●          | ●           | ●           |
| Width x Depth x Height                | cm     | ---                           | 90x122x161 | 105x152x195 | 180x180x220 |
| Weight                                | kg     | ---                           | 335        | 522         | 834         |
| <b>SERIE Dynamic</b>                  |        |                               |            |             |             |
| Scraper                               |        | ●                             | ●          | ●           | ---         |
| Maximum solid residues contents       | %      | 15                            | 20         | 20          | ---         |
| Residues discharge by tilting boiler  |        | ●                             | ●          | ●           | ---         |
| Width x Depth x Height                | cm     | 60x100x148                    | 90x122x161 | 105x150x195 | ---         |
| Weight                                | kg     | 190                           | 470        | 630         | ---         |

● STANDARD    --- NOT FORESEEN    ○ OPTIONAL

**FORMECO S.r.l.**

Via Cellini, 33 - 35027 Noventa Padovana - PD

Tel. 049 - 8084811 Fax 049 - 8084888

E-mail: formeco.srl@tin.it - www.formeco.com

March 1, 2010

Contact information update:

We have begun the long arduous process of moving our office.  
Please continue to direct mail to:

Sawyer and Smith Corporation  
5412 Homegardner Road  
Castalia, Ohio 44824

All phone contact to:  
423.289.6894

All other email and website information remains the same. You can contact us at any of the existing web addresses. Email is received remotely and responded to more quickly and efficiently than a phone message. If you call the office, please leave a thorough message INCLUDING your email address so that we can send you the required information as soon as possible.

Thank You.